

**CuSn0,15** (CW0117C, C14415) – tin bearing copper produced in Pori is used in electro-industry, electronic and automotive industry.

**Properties:**

- Excellent formability
- Excellent soldering
- Excellent brazing
- Excellent Electroplating properties
- Good electrical and thermal conductivity
- Good gas shield arc welding
- Fair oxyacetylene welding
- Good corrosion resistance, no stress cracking corrosion

**Composition:**

- Cu min 99,6 %
- Sn 1000...1500 ppm

**Electrical conductivity:**

- min 81 % IACS

**Thermal conductivity:**

- 340 W/m<sup>°K</sup>

**Typical applications:**

- Automotive industry
- Components of electrical engineering
- Connectors and plug-in connector pins
- Lead frames
- Heat exchangers
- Radiator fins
- Conductors and cables

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**Physical Properties, Tempers and Mechanical Properties:**

|  |  |
|--|--|
| <b>Alloy Name</b>                        | <b>CuSn0.15</b>                                  |
| <b>European Standard Number</b>          | <b>CW0117C</b>                                   |
| <b>UNS Code</b>                          | <b>C14415</b>                                    |
| <b>Manufacturing Location</b>            | <b>Pori</b>                                      |
| Density                                  | 8.9 g/cm <sup>3</sup> , 0.323 lb/in <sup>3</sup> |
| Electrical Conductivity                  | min 84 % IACS                                    |
| Thermal Conductivity                     | 340 W/(m °K), 196.4 Btu/(ft hr °F)               |
| Modulus of Elasticity                    | 130 GPa, 18.9 X1000 ksi                          |
| Coef. of Thermal Exp. at 20 °C (68 °F)   | 17.3 10-6/°C, 9.6 10-6/°F                        |
| <b>EN H060 / R250</b>                    |  |
| Tensile Strength Rm N/mm <sup>2</sup>    | 250 - 320  |
| Yield Strength (0.2 %) N/mm <sup>2</sup> | -  |
| Elongation % A50 / A (0.1- < 2.0 mm)     | min 9  |
| Hardness HV                              | 60 - 90  |
| <b>EN H085 / R300</b>                    |  |
| Tensile Strength Rm N/mm <sup>2</sup>    | 300 - 370  |
| Yield Strength (0.2 %) N/mm <sup>2</sup> | min 250  |
| Elongation % A50 / A (0.1- < 2.0 mm)     | min 4  |
| Hardness HV                              | 85 - 110   |
| <b>EN H105 / R360</b>                    |  |
| Tensile Strength Rm N/mm <sup>2</sup>    | 360 - 430  |
| Yield Strength (0.2 %) N/mm <sup>2</sup> | min 320  |
| Elongation % A50 / A (0.1- < 2.0 mm)     | min 3  |
| Hardness HV                              | 105 - 130  |
| <b>EN H120 / R420</b>                    |  |
| Tensile Strength Rm N/mm <sup>2</sup>    | 420 - 490  |
| Yield Strength (0.2 %) N/mm <sup>2</sup> | -  |
| Elongation % A50 / A (0.1- < 2.0 mm)     | min 2  |
| Hardness HV                              | 120 - 140  |

Other tempers - as ASTM - are available upon request.  
 Data for information only not for purchase specification.  
 Yield strength, Elongation and Hardness are typical values for each temper.